



SURFACE PREPARATION PROCEDURE BEFORE PAINTING

DISCLAIMER

This manual is intended to be used only for dump bodies fabricated by Lanau Industries Inc. and is a guide to prepare the surface for painting.

Lanau Industries Inc. will not be held responsible for bad preparation of the surface of a dump body fabricated by Lanau Industries or any damage resulting from not respecting the product and the procedures mentioned in this manual.

Lanau Industries Inc. reserves the right to revise these procedures along with the type of products named in this document without notice.

SURFACE PREPARATION PROCEDURE

Since we have started to use a two (2) component epoxy primer to increase the protection of the steel on our dump bodies, your collaboration will be required to ensure the adhesion of your finish coats on this primer. We feel that this epoxy primer will greatly improve the overall quality of the product we provide to you.

However, in the future, this preparation procedure will need to be respected.

1. Clean the surface to be painted with a mix of slow Naphta solvents currently called « Final Wash » in the automotive paint industry. Soak a clean rag with this solvent and wipe the surface with this rag. With a clean dry rag, wipe the wet surface out. This must be done on all the surfaces to be painted many times if necessary.
2. **This step is crucial** for the adhesion of the final coat to the epoxy primer. **Sand all the surfaces** to be painted with either a sanding paper (P280 to P420 grade) or a maroon Scotch Brite to open the surface of the primer.
3. Remove any trace of dirt or dust before painting.
4. Do the application of the paint as per the manufacturer's recommendations. Please test the adhesion of your paint finish on this epoxy primer.